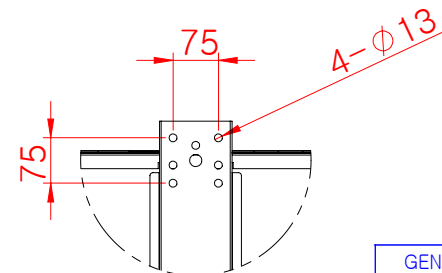
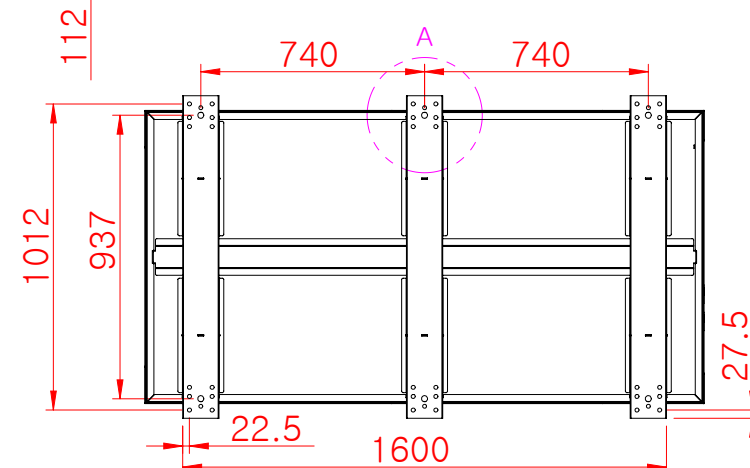
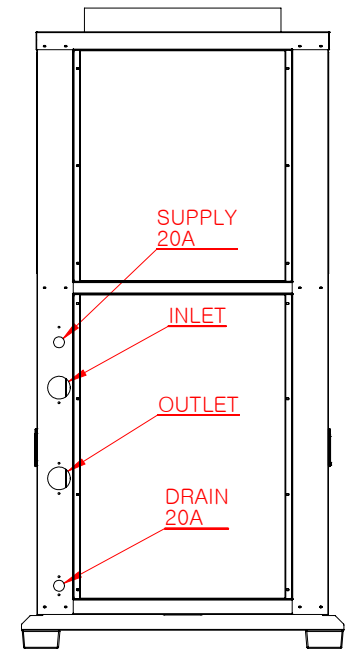
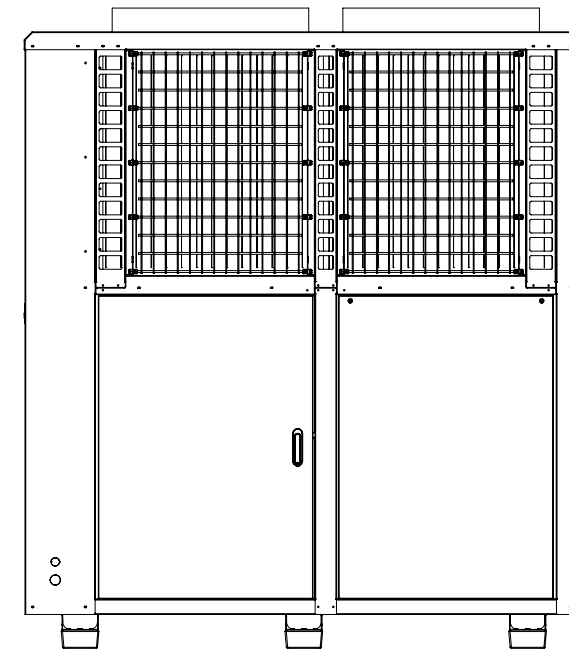
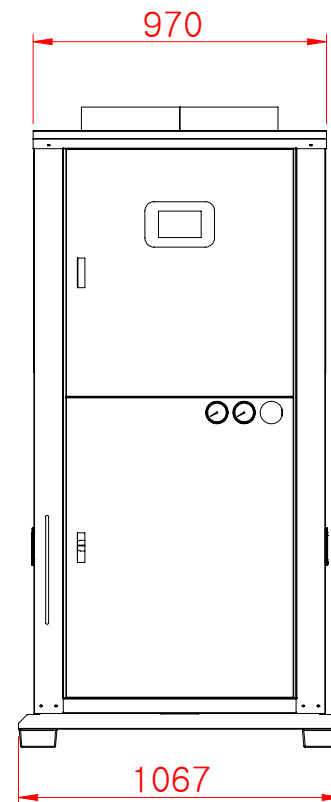
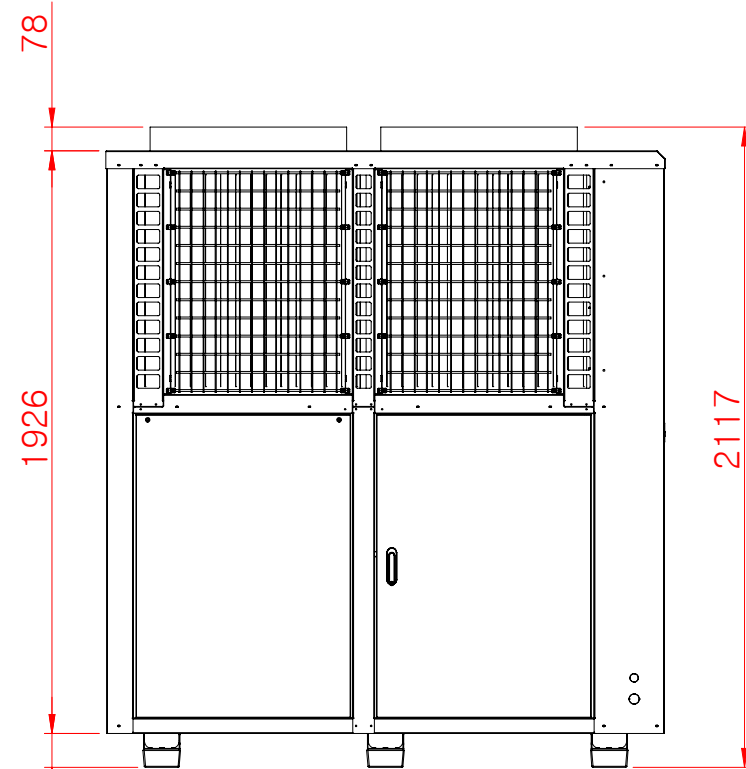
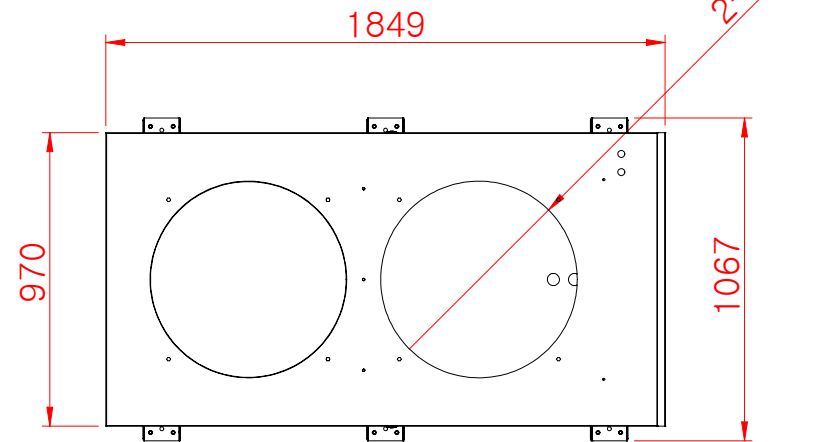
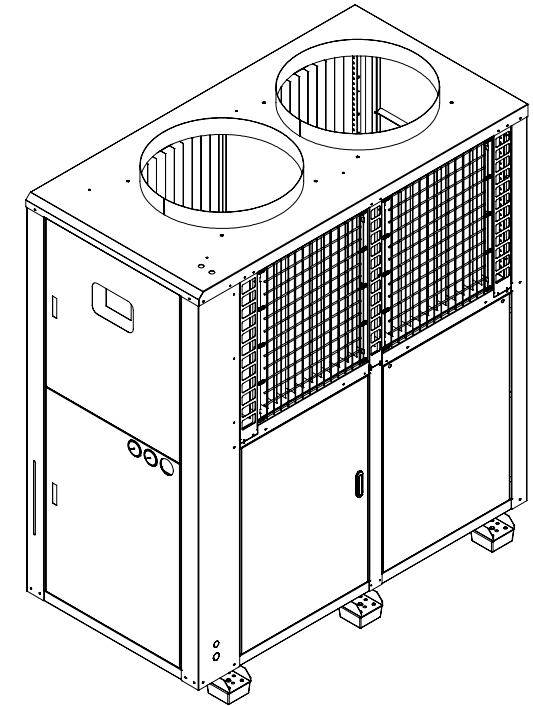


2 | 3 | 4 | 5 | 6 | 7 | 8

1. 지정색 도장할 것.
2. 도시하고 지시없는 라운드 R3.
3. 날카로운 모서리 및 버어 제거할 것.
4. 밴딩R은 최소로 할 것.
5. 각 연결부 용접할 것.
6. 용접후 사상할 것.



상세 A  
축척 2 : 25

|                                  |                |            |                               |       |          |            |              |                |                   |  |     |           |      |
|----------------------------------|----------------|------------|-------------------------------|-------|----------|------------|--------------|----------------|-------------------|--|-----|-----------|------|
| GENERAL TOLERANCE<br>(MACHINING) |                |            | UNSPECIFIED<br>CHAMFERS       |       | C0.5     | APPROVE    |              | TITLE          | DCC-150 외형도       |  |     | Q'TY      | 1EA  |
| LIMITS<br>OVER ~ TO              | MINUT<br>ENESS | NOR<br>MAL | UNSPECIFIED<br>RADII          |       | R1       | CHECKED    |              | ASS'Y          | DCC-150 ASSY      |  |     | SCALE     | 1:50 |
| 0.5 ~ 6                          | ±0.05          | ±0.1       | HEAT<br>TREATMENT<br>HARDNESS |       | DISIGNED | J.H.MOON   | MODEL        | MAT.           | ---               |  | W.T | 254.71kgF |      |
| 6 ~ 30                           | ±0.1           | ±0.2       |                               |       |          |            | ---          | DRG.NO<br>.A3  | DCC150-TOTAL-ASSY |  |     |           |      |
| 30 ~ 120                         | ±0.15          | ±0.3       | HEAT<br>TREATMENT<br>METHOD   |       | DRAWN    | J.H.MOON   | PROJECT NAME | DAEIL CO., LTD |                   |  |     |           |      |
| 120 ~ 315                        | ±0.2           | ±0.5       |                               |       |          |            |              |                |                   |  |     |           |      |
| 315 ~ 1000                       | ±0.3           | ±0.8       | SURFACE<br>TREATMENT          | PAINT | DATE     | 2017-12-04 | CHILLER      |                |                   |  |     |           |      |
| 1000 ~ 2000                      | ±0.5           | ±1.2       |                               |       |          |            |              |                |                   |  |     |           |      |
| 2000 ~ 4000                      | ±0.8           | ±2.0       |                               |       |          |            |              |                |                   |  |     |           |      |